Anziehvorschrift Zylinderkopf
Tightening Instructions for Cylinder Head
Instructions de serrage pour culasse
Prescripciones de apriete para culatas

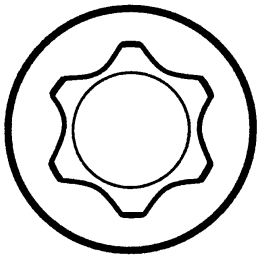
724.510

passend für / suitable for
adaptable à / adaptable a

Citroën, Peugeot, Fiat,Lancia

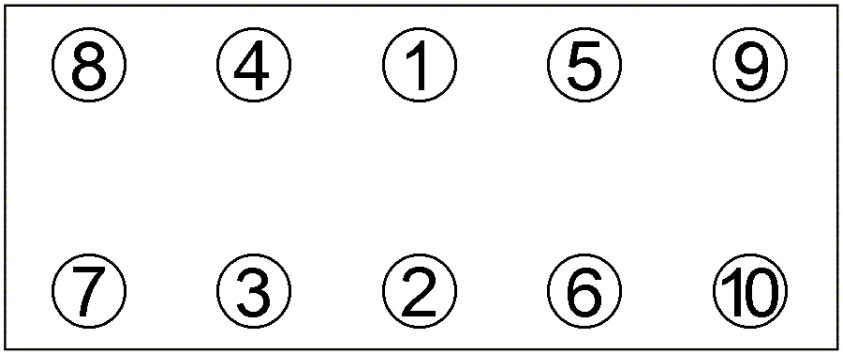
Das Original

Schraubenkopf / Head shape
Tête de vis / Cabeza de tornillo



453.490
M 11x1,5x127

Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete



Anziehen/
Tightening/
Serrage/
Apriete

- 15 Nm
- 50 Nm
- 20 Nm
- 285° ± 5°

Zeichenerklärung / Explanations / Explication / Explicacion

	neue Zylinderkopf-schrauben verwenden	use new cylinder head bolts	utiliser des vis neuves	emplar tornillos nuevos
	Warmlauf (80°C)	warm up time (80°C)	chauffage (80°C)	calentamiento (80°C)
	Schrauben einzeln lösen und wieder anziehen	loosen and tighten each bolt	deserrer et serrer vis par vis	aflojar y apretar tornillo a tornillo
	Setzzeit	relaxation time	durée de tassement	tiempo de espera
	Drehwinkel	torque angle	angle de serrage	ángulo de giro

Motortyp / Engine type / Type de moteur / Tipo de motor

Ø: 85,5 mm; ÷: 1,40 mm

Mot: EW10J4, EW40J4S, EW10D, DEW10J4,
RFK, RFN, RFR, RLZ
2,0 Ltr. 99-130 kW (135-177 PS)

C4, C5, C8, Evasion,Jumpy,Xsara,Scudo,Ulysse,
Phedra,Zeta,206,307,406,407,607,806,807

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